# 6KW E-Gas Hot Water & Warm Air Integrated Heater

Technical Description, Installation, Operation and Maintenance Instructions



Production Ty

Liquefied gas electric heating DC12V/220VAC

4W2005 12C11

Version: Oct 15, 2018

#### Foreword

## Thank you for using the JP Heater

This manual describes the technical description, installation, operation and maintenance instructions for the parking heater. To ensure the correct use of the heater please read this manual carefully before installation and use. Please keep it properly after reading it. For review.

Note:

- The contents of this manual are subject to change without prior notice, but the instructions are guaranteed to be consistent with the products purchased.
- we try our best to express the problems that users should know through the instructions. If you
  have questions or find something wrong, please contact us directly.
- When the user unpacks for the first time, check the main unit and accessories against the packing list. If you find any problems, please contact the dealer immediately.
- If there is a problem in use, please contact the company's marketing department or our authorized customer service station. We will be happy to help you.

Please carefully save the after-sales service warranty sheet and provide feedback as required.

This sheet is the only valid proof of after-sales service.

Note:

Must be installed and used in accordance with the requirements of the manual to ensure long-term use of the product!

2018 10 15 Edition Subject to Change

## 1.Application

YFY-6E/1 Model gas heater (hereinafter referred to as heater) is a special heater for caravan that integrates hot water and warm air. This heater cannot be used in bus or dangerous goods carriers.

#### 2. Main Technical Data

Rated Voltage		DC12	V	
Operating Voltage Range	DC10.5V~16V			
Short-term Maximum Power		5.64		
Consumption	5.6A			
Average Power Consumption	1.3A			
Gas Heat Power (W)	2000	400	0	6000
Fuel Consumption (g/H)         160         320         4		480		
Gas Pressure	30mbar			
Warm Air Delivery Volume		297m	27	
m3/H	287max			
Water Tank Capacity	10L			
Maximum Pressure of Water	2.8bar			
Pump		2.000		
Maximum Pressure of System	4.5bar			
Rated Electric Supply Voltage	~220V			
Electrical Heating Power	trical Heating Power 900W 1800W			
Electrical Power Dissipation	lectrical Power Dissipation 3.9A 7.8A		7.8A	
Working (Environment)	-24	5℃~+8	ຨຨຠ	,
Temperature	-20		<b>50</b> C	, 
Working Altitude	≤1500m			
Weight (Kg)	15.6Kg			
Dimensions (mm)	510×450×300			

Table 1

## 3. Function

The heater is a hot water and warm air integrated machine, which can provide domestic hot water while

heating the occupants. This heater allows use during driving. This heater also has the function of using local electricity heating.

In hot water warm air work mode, this heater can be used to heat both the room and the hot water. If only hot water is needed, please choose hot water working mode.

When the ambient temperature is below 3°C, please empty the water in the water tank to prevent freezing of the water tank.

There are three energy options to choose from:

#### -- Gas Mode

Heater automatic adjust the power.

#### --Electrical Mode

Manually select the 900W or 1800W heating mode according to the power supply capacity of the RV camp.

#### --Hybrid Mode

When the power demand is low (for example, maintaining the room temperature stage), the electrical heating is preferred. Until the city electricity cannot meet, the gas heating is started, and the gas heating function is turned off first in the power adjustment phase.

In hot water working mode, gas mode or electrical mode is used to heat the tank. The tank temperature can be set to  $40^{\circ}$ C or  $60^{\circ}$ C

#### -- Gas Mode

The heater operates at the lowest power. Stop heating immediately after reaching the set temperature.

#### --Electrical Mode

Manually select the 900W or 1800W heating mode according to the power supply capacity of the camp site.

#### 4. Safety Instructions

The gas obtained from the liquefied gas tank is mandatory to be in a gaseous state. Liquefied gas is not allowed to avoid danger.

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# Figure 1

- 1-LCD control switch
- External temperature sensor 2-
- Recirculating air inlet (minimum 150cm2) 3-
- Heat pipe 4-
- 5-Heat outlet
- Smoking cowl 6-

# ★ Must be installed and repaired by professionals

## authorized by the company!

The company does not bear any responsibility for the following acts:

#### --Modified heater and accessories

- --Modification of exhaust lines and accessories
- --Do not follow the operating installation instructions
- --Do not use our company's special accessories

--Ask the professional to thoroughly check the gas

#### 5.Heater Installation

--No smoking

If a gas leak occurs or smells of gas:

--Close all valves, liquefied gas tanks

--Do not operate any electrical switches

--Open doors and windows

--Immediately extinguish the open flame

## The typical installation of the heater is shown in

## Figure 1.

system





Figure 2

Heater installation Figure 3.



1\_12V Power cord 2\_LCD switch Lead wire 3\_LCD switch back cover 4\_LCD switch bracket 5\_Cross head self-tapping nail M3\*10 6\_LCD control switch 7\_Cross countersunk head flat tail self-tapping nail M3\*6 8\_Cross head self-tapping ST5\*25 9\_Heater 10\_Controller cover 11\_External temperature sensor lead wire 12\_Externa temperature sensor 13\_φ8 Elbow transition fitting 14\_Rubber strip clamp 15\_ Cross pan head self-tapping screws ST5×16 16\_φ8 Straight transition fitting 17\_ Precision tube 18\_ Fitting nut M14\*1.5 19\_ Ferrule 20\_φ10 Hose (gas transition fitting 21\_φ10 Steel (water) pipe elbow transition fitting 22\_ Hose(water) transition fitting 23\_ Intake pipe mounting clamp 24\_ Cross pan head tapping screw ST3.5×25 25\_ Air intake pipe 26\_ German type clamp 27\_ Exhaust pipe 28\_Sealing rubber spacer 29\_(Exhaust pipe) clamp 30\_Intake and exhaust combine cowl 31\_Intake and exhaust combine cover 32\_Air outlet 33\_Hot air tube 34\_ Bellows buckle 35\_T-fitting 36\_φ60 connecting pipe 37\_φ60 elbow fitting A-connect to 12V Battery B- connect to gas adjust valve C- connect to water equipment D-connect to system water tank E-hook, clamp LCD switcher cord

The heater installation location should be selected from load-bearing floor, double floor or underfloor. If there is no suitable floor, you can first make a load

bearing surface with plywood.

★The heater must be firmly fixed to the mounting surface with screws to prevent damage to the gas pipeline during and cause danger. Depending on the actual installation, may only install three screws. Two die-cast aluminum fixing screws are fixed then choose a plastic right angle to fix it.

To ensure that the heater evenly distributes heat, the heater should be installed in the center as much as possible to ensure that the heating circuit is equal long as possible.

No cover is allowed to add to the heater surface.



## Figure 4

The size with\* is the smallest size, leaving enough space to connect accessories such as gas and water pipes. To prevent the danger from heater accidentally loosening, the upper cover of the heater compartment is screwed to the upper cover (Figure 4-1). Next to the installation location it is necessary to install a strong partition strip in front of the heater, perpendicular to the direction of travel. Above the floor height180mm can be attached to a septum (minimum 30\*50mm).

Heat sensitive objects and flammable objects should be placed away from the heater.



Figure 5

# ★ The exhaust cowl must be on the side wall or ceiling.

In the exhaust cowl installed area, there is no ventilation window in the range of 300mm, and there is no refueling port or tank respirator in the range of 500mm.

The exhaust cowl is mounted below the window that is close to or operable. A window switch should be installed to ensure that the heater is turned off automatically when the window is opened.

## Air Inlet Hose Installation

The exhaust pipe is pass through the intake pipe. The length of the intake and exhaust pipe is as shown in Fig. 6, and the shortest is 60cm and the longest is 100cm. The exhaust cowl is only allowed under the exhaust outlet 20cm.



## Figure 6

After the intake and exhaust pipes are pierced from the through holes, they must be cut short, and the exhaust pipes are slightly shorter than the intake pipes. Avoid excessive expansion or tension on the exhaust pipe.



Figure 7

The length of the intake and exhaust pipes is 100 cm to 200 cm, as shown in Figure 7. The piping must be arranged in the ascending direction.

**The Exhaust Cowl** (air inlet and outlet) Installation Select a flat mounting surface so that combustion air can enter from all sides. Drill one hole of φ83. Seal (Fig. 8-8), with the plane facing the exhaust cowl. Wear the fixing clip before installing the exhaust pipe (Figure 8-3). Pay attention to the installation of the smoke cap upwards. 20mm at the end of the exhaust pipe should be compressed, do not straighten. Insert the exhaust pipe into the exhaust cowl interface (Figure 8-10), as deep as possible. Try to fix the clips on the top, tighten.



Figure 8

Place the air intake pipe (Figure 8-2) over the exhaust cowl tooth (Figure 8-11). Set on the fixed clip(Figure 8-7), tighten.

Secure the exhaust cowl with 6 screws (Figure 8-9). Use

2 screws to fix the exhaust cowl.

Fix the exhaust pipe on the side wall with mounting clip.

## **Connect Air Inlet Pipe to The Heater**



Figure 9

20mm at the end of the exhaust pipe should be

compressed, do not straighten.

Try to insert the exhaust pipe on exhaust port as deep as possible. fix the clip on top, tighten.

Place the air intake pipe (Figure 9-3) over the air inlet

port (Figure 9-5). Set on the fixed clip (Figure 9-6),

tighten.

## Warm Air Intake



## Figure 10

The warm air intake is drawn in by the heater. There must be a total area between the room and the heater not less than 150cm2 opening.

Ensure that the warm air intake is not contaminated by the engine or heater exhaust, if necessary, with structural isolation measures.

#### Warm Air Distribution

Most of the warm air is imported into the floor area of

the living compartment through the bellows.



 $Figure \ 11$  The four air outlets on the heater are connected to the \$\phi 60\$ bellows. Use only pressure piping that meets the quality requirements of the JP Heater. Other pipes that do

not meet our quality standards (especially wind resistance, pipe diameter and number of ripples) shall not be used. If the warm air duct must withstand a considerable amount of bending immediately after the hot air outlet of the heater in a limited space, we recommend using a 90° elbow (Figure 3-37). This elbow can be connected to a diameter of mm hot air duct.



Figure 12

In the case where the length of the pipe is less than 2 meters, the air outlet cannot be installed at a height higher than the connection of the warm air duct. When the pipe length is less than 50cm, the pipe must be siphon between the connector and the outlet. These measures prevent the undesirable heating caused by (fairing effect) convection of the vehicle during summer operation.

★The warm air pipe must be firmly inserted into the connection port.

To get the best warm air distribution, JP Heater recommends using 4 warm air outlets for the heater. If only three warm air outlets are required, then a lower warm air outlet must be selected to seal.

★ The cross section of the heater duct must not be reduced due to pipe connections or the analogue.

## **Gas Connection**

The heater operating pressure must be in compliance with a 30 Mbar liquefied gas supply.

When the gas pipe is cut off, clean the port flash and burrs. The paving of the pipe must make the heater easy to disassemble for maintenance work.

Use high-pressure air to purge internal debris before installing the gas pipe.

The turning radius of the gas pipe is not less than R50, and it is recommended to use elbow pipe to pass the joint of right angle.



★ The gas interface (Figure 13-2) cannot be truncated or bent.

Before connecting to the heater, make sure that the gas line is free of dirt, shavings, etc.

The gas system must comply with the technical,

administrative, and legal regulations of the country.

Anti-collision safety valve (optional)

To ensure safety during driving, it is recommended to install a crash safety valve that must be installed after the liquefied gas tank regulator. when Impact, tilting, the anti-collision safety valve automatically cuts off the gas line.

Reset To heater To liquefied gas pressure

Figure 14

## **Connecting Water Pipe**

The water tank can be supplied with a pressure pump or

immersion pump with a pressure of 2.8 bar.

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If the tank is connected to a centralized water supply (rural or urban connection), or if a high-pressure pump is used, a pressure reducer must be used, which will prevent pressures above 2.8 bar.

★ The temperature rises and expansion of the water before the pressure relief valve is triggered may result in pressures up to 4.5 bar (may also occur with the immersion pump). Connected to the water tank and safe/the water pipe of the drain valve must be safe for drinking water, withstand pressure (up to 4.5 bar) and heat-resistant water up to 80 °C.

If an immersion pump is used, a check valve must be installed between the pump and the first branch (Figure 15-1). Observe the flow direction when installing the check valve.

Anti-freezing automatic waterproof device (Figure 15-4, optional), a mechanical safety / drain valve. When there is a danger of frost it will automatically drain the water from the tank through the scupper. If there is excessive pressure in the system **the pressure will be** automatically released intermittently through the pressure relief valve (Figure 15-8, optional).



External Temperature Sensor Installation
Install inside the vehicle and measi Figure 15
temperature. The sensor installation location is
determined by the RV manufacturer based on the
specific conditions of the vehicle. When selecting the
installation location, please note that the external
temperature sensor should not be subjected to direct
heat radiation.

For optimum room temperature control, an external temperature sensor is installed above the entrance door.



Figure 16

Make sure the external temperature sensor is always installed on the vertical wall. There must be free flowing air around it.

Drill a hole with a diameter of 10 mm. Single wire terminal passes through the opening from the back and connect the end of the cable to the sensor with an insulated connector plug (no need to observe polarity). Slide into the external temperature sensor and connect the two ends of the cable and the two insulated connectors to the heater electronics (if necessary, extend the cable to a maximum length of 10 meters, 2 x 0.5mm2 cable). The external temperature sensor provided must always be connected or the heater will switch to malfunction.

## LCD Control Switch Installation

The gas heater must be operated with a dedicated LCD switch. See the relevant instructions for details.



Figure 17

#### **Electrical Connection**

Lay the wires to avoid scratches. If there is a sharp edge, if the metal panel is threaded, use a lead bushing or edge protection accessory.

The connector cable must not be attached or in contact with metal surfaces, exhaust pipes or hot air ducts. The electrical connector is located below the controller cover. The controller cover can be removed by pressing and simultaneously sliding in the direction of the arrow. When removing or installing the controller cover, make sure that the connecting cable is not pulled out or squeezed.



Figure 18 1-DC12V positive 2-DC12V negative

3-Fuse 4-Window Switch

5-External Temperature sensor

6, 7- Control switch

When the window switch is not installed, the short connecting wire cannot be removed.

All cables connected to the heater must be hung in the direction of sagging. This will prevent condensate water slipping off from the connector cable and into the heater.



The connector cable and plug must be free of force. Bundling connector cable (See Figure 20), attach it to the housing with a cable tie to eliminate tension. all cables must be securely connected and must not be loose or disconnected due to vibrations, causing a fire hazard!



Figure 20

## **DC12V Power Supply**

the heater's electrical wiring, switches, and control equipment must be in locations that would not adversely affect its operation under normal operating conditions. The heater has reverse polarity protection. If the controller is not connected correctly, the LED indicator will not work.

To ensure the best power supply, the heater must be connected to the vehicle power supply (or battery) protected by the fuse (10A) with a 2 x 2.5 mm2 cable (2 x 4 mm2 for lengths over 6 meters).

If necessary, the voltage drop of the power supply line must be considered. Connect the negative line to the main ground line.

If the heater is directly connected to the battery, the positive and negative lines must be protected. do not connect other power consuming devices.

Figure 19



#### 6. Operational Precautions

Gas heating is not permitted during refueling or in confined spaces (closed parking lots, workshops or ferry cabin).

Regularly check that the intake and exhaust pipes are in good condition and that the fixing is reliable, especially after a trip. Also check the fixing of the intake and exhaust pipes and the exhaust cowl.

When a black smoke occurs, must be inspected and repaired by professionals authorized by the company! Make sure that the exhaust pipe at the exhaust cowl and intake pipe are unobstructed, and there are no obstructions such as snow mud, ice accretion, and leaves.

The warm air outlet and the circulating air inlet are unobstructed to prevent the heater from overheating. Under overheating the overheat switch will immediately cut off the gas supply.

If the gas heater is to meet the heating needs during driving, a safety shut-off device should be installed.

★If without a safety shut-off device, the liquefied gas tank valve must be shut off before the driving.

#### 12V Fuse

replace only with the exact same fuse T10A.



#### ~12V Fuse

★ Fuse and Wire harness must be replaced by professionals authorized by the company.

★ All power must be disconnected before opening the control enclosure

fuse specification: T10A slow fusing



#### ~220V Overheat Protection

The electrical heating function has a mechanical overheat protection switch.

If the 12V power supply is interrupted during heating or after the heating process, the heater residual heat triggers the overheat protection switch.

After the water tank temperature has dropped, remove the controller cover and press the reset button to reset the overheat protection switch.



## 7. Operating Instructions

Please read the operating instructions carefully before proceeding.

## Start the Heater

Use a dedicated LCD switch to operate.

the main unit heating uses gas, electric, hybrid mode, heating water tank or not heating water tank are set as needed.

Check the power supply capacity of the RV camp and select the 900W (3.9A) or 1800W (7.8A) working mode.

--Check if the exhaust cowl is unobstructed

--Opening liquefied gas tank valve

-- Water tank filled with water when needed

# Switch Off the Heater

--Use a dedicated LCD switch to operate.

- After the heater is turned off, the combustion-supporting

fan and the heating fan will continue to operate for a few

minutes depending on the temperature of the furnace.

In case of freezing hazard, the water tank must be emptied.

--Close the circulating water pump

-- Turn on the hot water tap in the kitchen and bathroom

★ Check the water with a 10L bucket to ensure that the tank is empty.

the liquefied gas tank valve must be shut off when the heater is not in use for long time or before driving.

#### 6. Failure

#### 6.1 General Failure Handling

6.1.1 During the use of the heater, it may appear that it cannot start normally or turn off itself after starting and is in the fault lock state. At this time, the heater can be turned off for more than 5S and restart.

6.1.2 The heater may cause circuit failure due to the following reasons: the connector is rusted, the poor contact, the plug is incorrect, the wire or fuse is rusted, the battery pile is rusted, etc.

Pay attention to inspection, maintenance and prevent these phenomena from occurring during use.

6.1.3 When the following conditions occur, it can be handled and eliminated by the user:

•The heater does not start after the power is turned on and the LCD switch screen does not light. The reason is that the fuse is open, or the wiring is wrong. In addition, check whether the plug on the LED switch lead wire is properly connected to the host.

#### 6.2 Fault Lock Status

6.2.1 The fault generated by the heater is indicated by the fault code on the LED switch.6.2.2 The faults can be eliminated according to the

methods listed in Table 2.	

Fault Lock Status Debug Method				
Fault Code	Fault Name	Fault Debug Method		
10	Over-voltage fault	a. Check vehicle power supply system		
11	Under voltage fault	a. Check vehicle power supply system		
21	Warm air outlet temperature sensor disconnection	a. Check if the sensor is in good condition		
22	Warm air outlet temperature sensor short circuit	a. Check if the sensor is in good condition		
23	Water temperature sensor disconnection	a. Check if the sensor is in good condition		
24	Water temperature sensor short circuit	a. Check if the sensor is in good condition		
25	External temperature sensor disconnection	a. Check if the sensor is in good condition		
26	External temperature sensor short circuit	a. Check if the sensor is in good condition		
27	Combustion support temperature sensor disconnection	a. Check if the sensor is in good condition		
28	Combustion support temperature sensor short circuit	a. Check if the sensor is in good condition		
		a. Check gas supply system		
31	Combustion failure	b. Check whether combustion inlet and outlet are blocked		
		c. Check the Ignition coil, ignition electrode, flame sensor		

	Fault Lock	Status Debug Method
Fault Code	Fault Name	Fault Debug Method
		a. Check gas supply system
32	Combustion failure	b. Check whether combustion inlet and outlet are blocked
		c. Check the flame sensor
33	Flame sensor fault	a. Check the flame sensor lead wire
55		b. Check the flame sensor
41	Warm air outlet overheats	a. Check whether air outlet is blocked
42	Warm air overheats switch protection.	a. Check whether air outlet is blocked
42	wall all overheats switch protection.	b. Check warm air overheat switch
		a. Check whether water depletion in the tank
43	Water overheat	b. Check if the sensor is in good condition
		c. Check whether air outlet is blocked
44	Water overheat switch protection.	a. Check whether air outlet is blocked
11	water overheat switch protection.	b. Check water overheat switch
		a. Check whether air outlet is blocked
45	Overheating fault	b. Check water temperature sensor
		c. Check warm air sensor
51	Communication fault	a. Check interconnecting cable
71	Gas valve failure	a. Check gas valve coil and lead wire
72	Gas valve power failure	a. Replacement motherboard
81	Combustion support fan disconnection	a. Check combustion air blower
82	Combustion support blower best failure	a. Check the blower motor lead wire
02	Combustion support blower boot failure	b. Check combustion air blower
83	Combustion support blower spindle speed	a. Check combustion air blower motor
84	too low Warm air blower motor disconnection	a. Check warm air blower motor
		a. Check the blower motor lead wire
85	Warm air blower motor boot failure	<ul> <li>b. Check warm air blower motor</li> </ul>
	<u> </u>	

Fault Lock Status Debug Method				
Fault Code	Fault Name	Fault Debug Method		
91	Ignition coil fault	a. Check ignition coil and lead wire		
92	High voltage power supply fault	a. Replacement motherboard		
93	High voltage power supply fault	a. Replacement motherboard		
94	Gas valve power failure	a. Replacement motherboard		
110	Window alarm	a. Check window switch interconnecting cable		
120	Low voltage alarm	a. Recommended charging		
220	220V No connection	a. Check alternating 220V power supply system		

Table 2 to continue

## 7. Operational Precautions

#### Initial Installation

– Flush the water tank with clean water before the heater is first installed. When the heater is not in use, please vent the water tank to avoid freezing the water tank. The company is not responsible for damage to the water tank caused by freezing.

--Turn the circulating water pump on

-- Turn on the hot water tap in the

Kitchen and bathroom, until the air is vented, and water tank is full, outcoming water is not discontinued

-- Test run before the heater is used. Carefully check the leaks and safety conditions of all connections during the test run. If there is heavy smoke, abnormal combustion noise or gas odor, turn off the heater and unplug the fuse to make it inoperable. It can be used after being repaired by professionals.

- The odor may be emitted for a short time when the heater is used for the first time. This is normal for the first few minutes of the start of the run, it does not indicate that the heater is malfunctioning.

#### •Seasonal Maintenance

 Before each heating season, a special inspection must be carried out by a professional to carry out the following maintenance work:

Check the inlet and outlet of air for contamination and foreign matter.

Clean the external of heater

Check the circuit connections for rust and looseness. Check whether the inlet and outlet of air is blocked or damaged.

Check if a gas leak occurs or smells of gas:

#### Long-term halt

- When the heater is not used for a long time, it should

be run every 4 weeks for about 10 minutes each time to prevent the mechanical components such as solenoid valves and combustion air fans from malfunctioning (get stuck).

- The air inlet and outlet of the heater must be kept free from clogging and dirt, so that the warm air duct is unobstructed to prevent overheating.

#### •Heater Lifetime

– The heat exchanger of heater should not be used for more than 10 years. After expiration, it must be replaced with genuine parts and replaced by the heater manufacturer or its authorized agent.

 The exhaust pipe from which the heater emits exhaust gas must be renewed with genuine parts when the usage time reaches 10 years.

 It is the responsibility of the operator to replace the gas pressure regulator and gas line on a regular basis (by expiration date).

#### **Other Operational Precautions**

- The tank must be descaled regularly, at least twice a year.

 During the transportation and storage process, the ambient temperature of the heater should not exceed
 -40°C ~ 85°C to prevent damage to electronic components.

 Only authorized customer service stations are allowed to install and repair heaters, and non-original parts are prohibited from danger.

- The heater is damaged due to installation and operation not according to the instruction, and the manufacturer is not responsible for the warranty.

Must shut-off the heater before refueling

 When performing electric welding on a car, first remove the positive line of the heater from the battery and ground it to prevent damage to the controller.

	Packing List			
No.	Name	Specification	Quantity	Order Code
1	Instruction book	YFY30-6E/1	1	22020202400
2	Heater	E-Gas Hot Water/Warm Air Integrated	1	22020202700
3	Cross head self-tapping screw	ST5*25	5	12050016100
4	12V Power cord	4m	1	12031101600
5	External temperature sensor	NTC10K	1	31011102100
6	LCD control switch	MNB-V-FY	1	31011104400
7	LCD control switch lead wire	6m	1	12031101500
8	Controller cover	260×75×22	1	12021100900
9	Precision tube (black coating on the outside)	8.00×1.00×2500	1	13012200100
10	Ferrule	φ8 Pipe transition piece	1	12050301300
11	Fitting nut M14*1.5	φ8 Pipe transition piece	1	12050301200
12	Rubber strip clamp	φ8	8	12050200800
13	Cross pan head self-tapping screws	ST5×16	12	12050007300
14	φ8 Straight transition fitting	1C-14RN	1	12011103100
15	φ8 Elbow transition fitting	1C9-14RN	1	12011103200
16	φ10 Hose transition fitting	φ10	1	12011103000
17	Hose(water) transition fitting	20411-16-06T	2	12011103300
18	φ10 Steel (water) pipe elbow transition fitting	1C9-16RN	2	12011103400
19	Nylon cable tie	4×200	10	21990000000
20	Intake and exhaust combine cowl	φ110×108	1	12011101900
21	Intake and exhaust combine cover	φ110×34	1	12021102000
22	Sealing rubber spacer	φ104.5×φ73×2.4	1	12041101800
23	(Exhaust pipe) clamp	φ55	2	31011102700
24	German type clamp	70-90	2	12050200700
25	Intake pipe mounting clamp	φ80	1	12021102700
26	Cross pan head tapping screw	ST3.5×25	9	12050015600
27	Exhaust pipe	φ55/φ50×950	1	12060007700
28	Air intake pipe	φ80/φ76×1000	1	12060007800
29	Air Outlet	CFK-ф60-III Elastic adjustable	5	31011104700
30	T-fitting	ST-φ60-II with screw	1	12021102500
31	connecting pipe	φ60 ZT-φ60- Ι	1	12020002900
32	Elbow fitting	<b>ф60 WT-ф60-</b> I	1	12020003100
33	German type clamp	φ50-φ70	4	12010005100
34	Bellows buckle	φ60	4	12021102600
35				
36				
37				
38				

Note: Items 24 to 38 are additionally included in the

accessory box.

D	ate		Repaired Items and Reason
Month	Day	Year	
Month	Day	Year	